



NORTH Metal and Chemical Co.

### 1. Company Identification and Product Hazard Overview:

**Product Name** : NorthQuest 599; Terpolymer of acrylic acid  
**Synonyms** : N/A  
**Recommended Use** : Used as a scale inhibitor and dispersing agent in industrial water treatment programs  
**Manufactured for** : **NORTH Metal and Chemical Company**  
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**In Case of Emergency: Call CHEMTREC (24H): 1-800-424-9300**

### 2. Hazard Identification:

**GHS Classification:**

Acute Toxicity, Oral (Category 5)  
Acute Toxicity, Inhalation (Category 5)  
Acute Toxicity, Dermal (Category 5)  
Eye Damage/Irritation (Category 2A)

**Signal Word:** WARNING

**Pictograms:** Acute Toxicity



**Hazard Statements:**

**H303** : May be harmful if swallowed  
**H333** : May be harmful is inhaled  
**H313** : May be harmful in contact with skin  
**H319** : Causes serious eye irritation

**Precautionary Statements:**

**P264** : Wash contact area thoroughly after handling  
**P280** : Wear protective gloves/protective clothing/eye protection/face protection.  
**P303 + P361 +P353** : IF ON SKIN or hair: Remove/Take off immediately all contaminated clothing. Rinse skin with water/ shower  
**P305 + P351 + P338** : IF IN EYES: rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
**P337 + P313** : If eye irritation persists: Get medical advice/attention  
**P301 + P330 + P331** : IF SWALLOWED: Rinse mouth. Do NOT induce vomiting  
**P304 + P340 + P310** : IF INHALED: Remove person to fresh air and keep in position comfortable for breathing  
**P312** : Call a POISON CENTER or doctor/physician if feeling unwell  
**P403 + P235** : Store in a well-ventilated place. Keep cool.  
**P273 + P405** : Avoid release to the environment. Store Locked Up.  
**P501** : Dispose of contents/container in accordance with local/state/federal regulations.

### 3. Composition/Information on Ingredient:

**Chemical Name** : NorthQuest 599; Terpolymer of acrylic acid  
**Chemical Family** : Acrylic Polymer (low Mol. Wt.  $\sim < 10,000$ ).  
**Chemical Formula** : Not applicable

Substance:	CAS Number:	Hazard	Compo. (%)
Terpolymer of Acrylic Acid	40623-75-4, 26099-09-2	Acute Oral Toxicity (Cat. 4)	Proprietary
Water	7732-18-5		Proprietary

### 4. First Aid Measures:

**General Advice:** : Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**Eyes** : Flush skin with running water for at least fifteen minutes. Remove any contact lenses. Get medical aid/attention immediately. Continue to rinse eyes during transport to the hospital.

**Skin** : Remove contaminated clothing. Wash skin with plenty of running water and soap. Take victim immediately to the hospital. Consult a physician.

**Ingestion** : If the product is swallowed, first rinse mouth. Give small amount of water to drink. Call doctor/physician/poison center immediately. Do not induce vomiting. Never give anything by mouth to an unconscious person. If a person vomits, place him/her in recovery position so the vomit does not enter lungs.

**Inhalation** : If safe to do so, remove individual from further exposure. Keep warm and at rest. If breathing has ceased, give artificial respiration. Do not give mouth to mouth resuscitation. Get medical attention/consult a physician immediately.

**Note to Physician** : Treat symptomatically.

**PPE for first responders** : Gloves and safety goggles are highly recommended.

### 5. Fire Fighting Measures:

**Flash Point (°C)** : No data available.

**Flammable Limits** : No data available.

**Auto ignition Temp.** : No data available.

**Decomposition Temp.** : No data available.

**Flame Propagation or Burning Rate of Solids** : No data available.

**General Hazard** : Evacuate personnel in a manner to avoid inhalation of irritating and/or harmful fumes and smoke.

**Extinguishing Media** : Water spray, extinguishing powder, carbon dioxide. Appropriate for the surrounding area.

**Hazardous Combustion Products** : This product is a non-flammable substance. However, hazardous decomposition and combustion products such as carbon and sulfur oxides can be formed if product is burning. Material can splatter above 100C/212F. Cool exposed containers with water Spray to prevent over heating

**Fire Fighting Equipment:** Respiratory and eye protection are required for fire fighting personnel. Full protective equipment (bunker gear) and self-contained breathing apparatus (SCBA) should be used for all fires. Evacuate area and fight fire from safe distance or a protected location.

## 6. Accidental Release Measures:

### Protective Gear for Personnel:

**For Small Spill** : Safety glasses or chemical splash goggles, chemically resistant gloves (rubber/latex), chemically resistant boots, and any appropriate body protection to minimize direct contact to the skin.

**For Large Spill** : Triple gloves (rubber and nitrile over latex), chemical resistant suit, boots, hard hat, full face mask/an air purifying respirator (NIOSH approved). Self contained breathing apparatus must be worn in situations where fumigant gas generation and low oxygen levels are a consequence of contamination from the leak.

### Spill Clean-up

#### Procedures:

**For Small Spill** : In the event of a small spill, the leak should be contained with an absorbent pad and placed in a properly labeled waste disposal container immediately. Clean the spill area with water. Do not let chemical/waste enter the environment

**For Large Spill** : In the event of a large spill, contain the spill immediately and dispose according to state, federal, and local hazardous waste regulation. Do not let chemical/waste enter the environment.

### Environmental

#### Precaution

: Water spill: use appropriate containment to avoid run off or release to sewer or other waterways.

Land spill: use appropriate containment to avoid run off or release to ground.

General precaution: remove containers of strong acid and alkali from the release area.

#### Release Notes

: If spill could potentially enter any waterway, including intermittent dry creeks, contact local authorities.

## 7. Handling and Storage:

### Handling

: Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Do not inhale vapor or mist. Use with adequate ventilation. For industrial use only! Keep away from sources of ignition. Handle in a manner consistent with good industrial/manufacturing techniques and practices. Wash hands thoroughly with soap and water after use. Remove contaminated clothing and protective equipment before entering eating areas.

### Storage

: Store in a cool, dry well-ventilated area. Keep containers closed when not in use. Keep product isolated from incompatible materials/conditions such as freezing temperatures. Empty containers retain vapor and material residue. Observe all recommended safety precautions until container is cleaned, reconditioned or destroyed. Do not store with strong bases or oxidizing agents.

## 8. Exposure Controls and Personal Protection:

### Engineering Controls

: Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Personal Protective

#### Equipment

: **Eyes and face:** Tightly fitting safety goggles. Face shield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH. OSHA Standard -29 CFR 1910.133 or ANSI Z87.1-2010.

: **Skin:** Avoid direct contact with skin. Wear rubber gloves, apron, boots or whole bodysuit when handling this product. Wear acid-resistant protective clothing. OSHA Standard - 29 CFR 1910.138.

: **Respiratory:** Avoid breathing vapors or mist. Where risk assessment shows air-purifying respirators are appropriate, use full-face respirator with multi-purpose combination respirator cartridges as a back up to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH.

**Work Hygienic Practices** : Facilities storing or using this material should be equipped with emergency eyewash, and a safety shower. Good personal hygiene practices should always be followed.

### Control of Environmental

#### Exposure

: Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

## 8. Exposure Controls and Personal Protection:

### Exposure Limits:

Component:	OSHA STEL	OSHA PEL	ACGIH TLV	ACGIH STEL
Terpolymer of Acrylic Acid	Not established	Not established	Not established	Not established

## 9. Chemical and Physical Properties:

<b>Appearance</b>	: Clear Liquid to slight hazy	<b>Viscosity (cPs) @ 25 °C</b>	: 100 - 300 (Brookfield)
<b>Odor</b>	: Characteristic	<b>Decomposition Temp.</b>	: >177 °C
<b>Odor threshold</b>	: No data available.	<b>Evaporation Rate</b>	: No data available.
<b>Color</b>	: Colorless to Pale Yellow	<b>Flammability</b>	: No data available.
<b>pH (neat) @ 25 °C</b>	: 2.0 Max.	<b>Upper Explosive Limit</b>	: No data available.
<b>Melting Point</b>	: Not available	<b>Vapor Pressure</b>	: 3.2 kPa @ 25 °C (Water)
<b>Freezing Point</b>	: < -5 °C	<b>Vapor Density</b>	: No data available.
<b>Boiling Range</b>	: >100 °C	<b>Sp. Gravity @ 25 °C</b>	: 1.15 - 1.25
<b>Flash Point</b>	: No data available.	<b>Solubility</b>	: Completely miscible.

## 10. Stability and Reactivity:

<b>Reactivity</b>	: The product is stable under normal ambient conditions of temperature and pressure.
<b>Chemical Stability</b>	: The product is stable under normal storage and use conditions.
<b>Polymerization</b>	: Polymerization will not occur
<b>Hazardous</b>	
<b>Decomposition Products</b>	: Thermal decomposition may yield acrylic monomers and hydrocarbons. Fire may yield toxic fumes of CO, CO <sub>2</sub> , and sulfur oxides. Decomposition temperature is >177 °C.
<b>Incompatible Materials</b>	: This product has not been tested for incompatible materials. However, strong bases and strong oxidizing agents should be avoided.
<b>Conditions to Avoid</b>	: Avoid exposure to extreme temperatures, contact with incompatible chemicals, uncontrolled contact with accelerants. Protect from freezing.

## 11. Toxicological Information:

**Toxicity Data:** Toxicity studies have not been conducted on this material and no toxicological information was obtained in a comprehensive search of available scientific literature. However data on similar product (Acrylic copolymer—CAS 40623-75-4) are summarized below.

### Acute Toxicity:

- Oral LD<sub>50</sub> : > 5000 mg/kg (Rat)
- Dermal LC<sub>50</sub> : > 5000 mg/kg (Rabbit)
- Inhalation LD<sub>50</sub> : No data available

### Corrosion/Irritation:

- Skin : No data available
- Eyes : No data available.

### Sensitization:

- Respiratory : No data available.
- Skin : No data available.

**Carcinogenicity** : No data available.

**Mutagenicity** : No data available.

**Reproductive Effects** : No data available.

**Teratogenic Effects** : No data available.

**Routes of Exposure** : Eyes, Skin, Inhalation.

### Long Term Exposure Health Effects:

- Eyes : Can cause severe irritation to the eyes if exposure if prolonged.
- Skin : Can cause significant irritation if exposure is prolonged.
- Inhalation : Can lead to coughing, nasal congestion, tightness of chest and /or shortness of breath.
- Ingestion : Can lead to possible nausea or vomiting.

## 12. Ecological Information:

**All work practices must be aimed at eliminating environmental contamination. Do not allow undiluted product or large quantities to enter ground water or sewage systems. Release of large amounts of this product into aquatic environments may lead to a decrease in pH, which can be harmful to aquatic organisms.**

**Biodegradability** : No data available.

**Bioaccumulative Potential** : No data available.

**Terrestrial Ecotoxicity** : This material may be harmful or fatal to contaminated plants or animals, especially if large volumes are released into the environments.

**Aquatic Ecotoxicity** : This material may be harmful or fatal to the aquatic environments if large volumes are released.

**Aquatic Invertebrates:** No data available.

**Mobility in Soil** : No data available.

**Other Adverse Effects** : No data available.

### 13. Disposal Considerations:

- Disposal Method** : Dispose of waste at an appropriate waste disposal facility according to current applicable laws and regulations.
- For Large Spills** : Contain material and call local authorities for emergency assistance.
- Product Disposal** : Dispose of at a supervised incineration facility or an appropriate waste disposal facility according to current applicable local, state and federal laws, regulations and product characteristics at time of disposal.
- Empty Container** : Contaminated container should be labeled and disposed in accordance to local, state and federal laws and regulations.

### 14. Transport Information:

Regulatory Information	UN No.	Proper Shipping Name	UN Class	Packing Group	Labels
US DOT	None	Not Regulated	None		None
IMDG	None	Not Regulated	None		None
IATA	None	Not Regulated	None		None

### 15. Regulatory Information:

**U.S. Federal Regulations:**

**TSCA Status:** All components of this product are in compliance with TSCA

**CERCLA Section 103 (40 CFR 302.4):** No components of this products are listed.

**Section 311/312 Categorizations (40 CFR 370):** Acute Health Hazards

**SARA Section 313:** No components of this products are listed.

## 16. Other Information:

### HMIS and NFPA Rating Scale:

#### HMIS: Hazardous Materials Identification System

#### Numeric Scale for Health (Blue), Flammability (Red), and Physical Hazard (Yellow):

##### HMIS Rating:\*

HEALTH	1
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	B

RATING	HEALTH	FIRE HAZARD	PHYSICAL HAZARD
0	No significant risk to health	Will not burn	Product stable under ambient temperature and condition.
1	Can cause irritation or minor reversible injury.	Must be preheated to burn	Product can become unstable at high temperatures and pressures.
2	Can cause temporary or residual injury	Ignites when moderately heated	Product can become unstable and cause violent chemical reaction at normal pressures and temperatures
3	Can cause serious injury	Ignition occurs at normal temperature	Product capable of forming explosive mixtures and is capable of detonation in presence of strong initiating source.
4	Can be lethal from single or repeated exposure.	Extremely flammable	Product is highly explosive and unstable. Exothermic reactions possible with decomposition, polymerization, reaction with water or self reaction

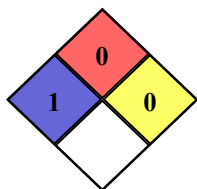
Personal Protection Code B: Gloves + Safety Goggles

#### NFPA: National Fire Protection Association

#### Numeric Scale for Health (Blue), Fire Hazard (Red), and Reactivity (Yellow):

Special (White)

##### NFPA Rating:\*



RATING	HEALTH	FIRE HAZARD	REACTIVITY
0	Minimal Hazard	Will not burn	Normally Stable
1	Can cause significant irritation	Must be preheated to burn	Unstable at high temperatures
2	Can cause temporary incapacitation or residual injury	Ignites when moderately heated	Normally unstable. Can readily go under violent chemical reaction but do not detonate.
3	Can cause permanent injury.	Ignition occurs at normal temperature	Capable of detonation, or of explosive reaction, but requires a strong ignition source.
4	Can be lethal.	Extremely flammable	May explode at normal temperatures and pressures

Revision Date: April 21, 2015

Reason for Revision: Add necessary data to meet GHS requirements.

The information contained in this SDS was obtained from current and reliable sources. However, the data is provided without any warranty, expressed or implied, regarding its correctness or accuracy. Since the conditions or handling, storage and disposal of this product are beyond the control of the manufacturer/supplier, they are not held responsible for loss, injury, and expense arising out of the product's use. No warranty, expressed or inferred, regarding the product described in this SDS shall be created or inferred by any statement in this MSDS.